

Work Order ID 162052

Wednesday, May 24, 2017 7:36:35 AM

162052*Rush*

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Item ID: D4130-7 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Center Cargo Floor Protector
Start Date: 5/24/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 5/25/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: DAS 21 9-89 Date: **MAY 24 2017** Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4130	B								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.22							
FLOW CNC Waterjet	1-Cut as per Dwg Dwg Rev: <u>B</u> Prog Rev: <u>B</u> 2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.01							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.02							
Quality Control									

*5c/17/05/24**5c/17/05/24*

DAS
38
9-89
MAY 25 2017

Picklist Print

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Work Order ID: 162052

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Parent Item: D4130-7

D4130-7

Parent Item Name: Center Cargo Floor Protector

Start Date: 5/24/2017

Required Date: 5/25/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	806.0060	17.674	20.79294			
MI FXS 125-F60029-04									**				
GE PLASTICS LEXAN SHEET (DARK GREY)													

Location

Loc Qty

Loc Code

MAT018

806.006

m136228

806.006

SC/17/05/24

20

